



Material - CSN G 9 Ni 14

Standard Specification for Steel Castings for Pressure Purposes

Group - Ferrous Mild Steel Alloys

Sub Group - CSN G 9 Ni 14 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.060 - 0.120		
Silicon	Si %	0.600 max.	Normalizing or Quenching or Solution Annealing	
Manganese	Mn %	0.500 - 0.800		
Phosphorus	P %	0.020 max.		
Sulphur	S %	0.015 max.		
Chromium	Cr %	0.300 max.		
Molybdenum	Mo %	0.200 max.		
Nickel	Ni %	3.000 - 4.000		-
Copper	Cu %	0.300 max.	Mechanical Properties	
Vanadium	V %	0.050 max.	Tensile Strength in Mpa	500 - 650
Iron	Fe %	Balance	Yield Strength in Mpa	360 min.
-	-	-	Elongation in %	20 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	27 J @ RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
EN 10213 G9Ni14	BS	British	Plate, Tubes and Forging	
G9Ni14	ISO	International	Casting	
1.5638	ISO	International	Casting	
A 352 Grade LC3	ASTM	USA	Casting	
A 352 J31550	ASTM	USA	Casting	
G 9 Ni 14	EN	European Union	Casting	
G 9 Ni 14	DIN	Germany	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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